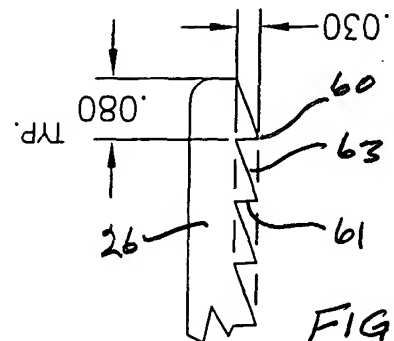
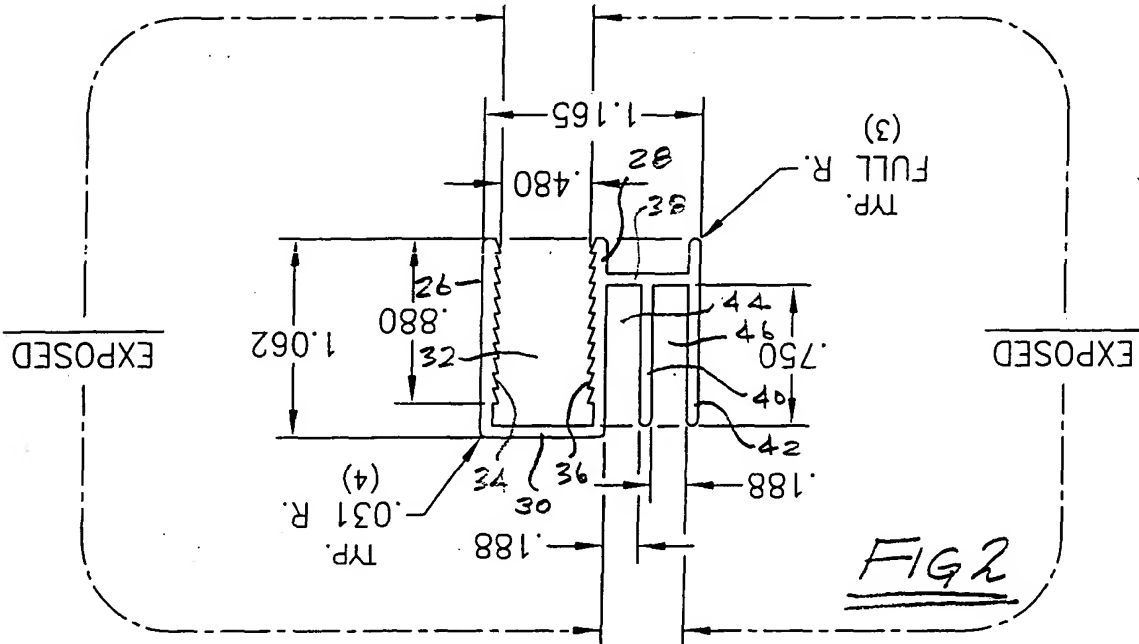


EST. AREA	.310	CIRCLE SIZE	DATE: 5-8-02	DRAWN BY: R STARK	END USE	TOP WINDOW TRACK
EST. WT/FT.	.372	FACTOR	1-2	DIE SIZE 8X2.5	CLASS	4:1
EST. PERIM.	9.977	HOLES	1	SCALE	SEMI-HOLLOW	6063
				FULL		TSR-13931
ALUMINUM ASSOCIATION STANDARD TOLERANCES TO APPLY UNLESS OTHERWISE SPECIFIED						
PART NO.						
DWG. NO.						
NAME						
TOWER EXTRUSIONS, LTD.						
TEXAS STAIR & RAILS						

NOTES:  
 1. .062 TYP. WALL THKN. EXCEPT AS NOTED.  
 2. BREAK SHARP CORNERS AT .015 R.



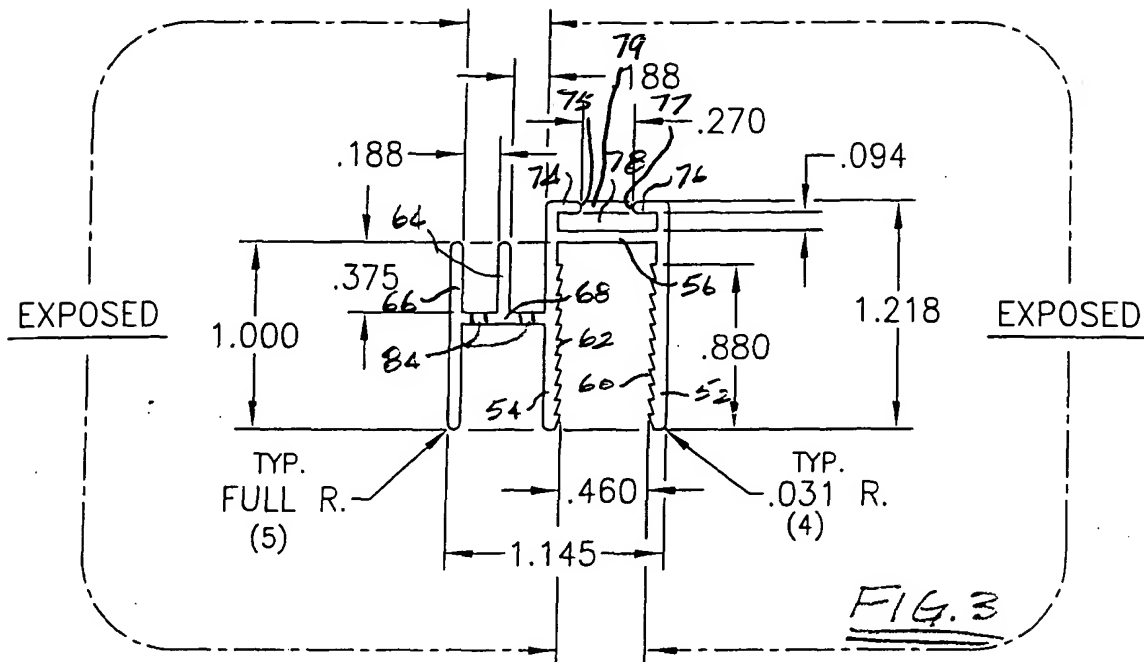
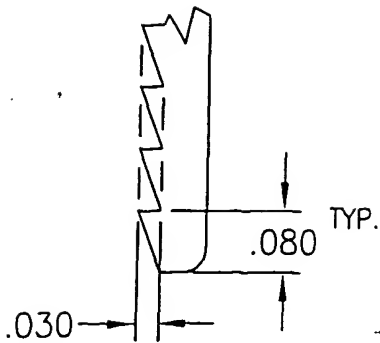
DIE NO.	TSR-13931
BKR. NO.	2.A.536
BOLS. NO.	2.B.150
PREF. PRESS	1

TSR-13932

BKR. NO. 2.A.536

BOLS. NO. 2.B.150

PREF. PRESS 1



## NOTES:

1. .062 TYP. WALL THKN. EXCEPT AS NOTED.
2. BREAK SHARP CORNERS AT .015 R.

REVISION	

tel TOWER EXTRUSIONS, LTD.

NAME

TEXAS STAIR &amp; RAILS

PART NO.

DWG. NO.

ALUMINUM ASSOCIATION STANDARD TOLERANCES  
TO APPLY UNLESS OTHERWISE SPECIFIED

EST. AREA	.335	CIRCLE SIZE	DATE:	DRAWN BY:
EST. WT/FI.	.402	1-2	5-8-02	R STARK
EST. PERIM.	10.757	FACTOR HOLES	DIE SIZE	PRESS NO.
		27 1	.8X2.5	1/3
		SCALE	FULL	L

END USE

BOTTOM WINDOW TRACK

CLASS

ALLOY

DIE NO.

SOLID

6063

TSR-13932

REV:

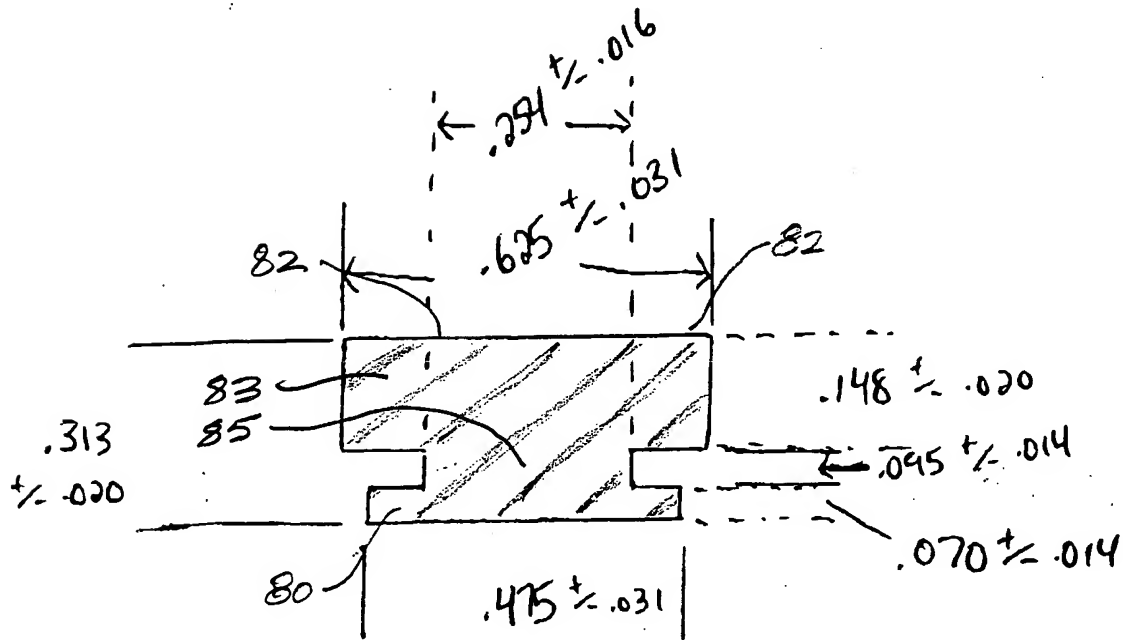


FIG. 4

APPROVED FOR PRODUCTION:

DATE:

7/01/02

BY:

*[Signature]*

Presenta

DATE 6-26-02

XTR-5654-60E

SCALE

BY CB

**MATERIAL**

LIGHT

1. 60 Duro Santoprene - GRAY

2. 73 OR

3. 60 Duro EPDM - GRAY

4.



SERVICE Rubber Group, Inc.

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